



Sumilon Polyester Limited

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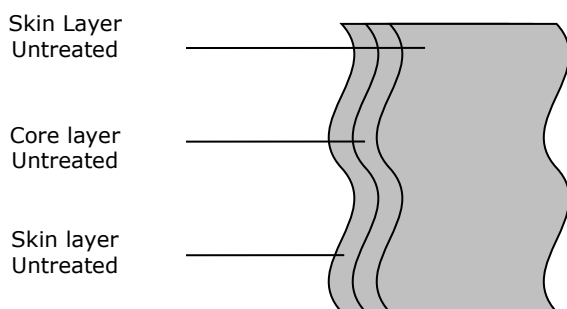
TECHNICAL SPECIFICATION SHEET

SUPET[®]

(BIAXIALLY ORIENTED POLYESTER FILMS)

S-350

S-350 grade is a bi-axially oriented transparent balanced shrink grade polyester film with no surface treatment. The film possesses balanced thermal characteristics.



Main Features:

- ❖ Excellent machinability
- ❖ Thermally balanced shrinkage at elevated temperature.
- ❖ Good optical properties.

Applications:

- ❖ Suitable for Thermal lamination applications.

PROPERTIES	TEST METHOD	UNIT	TECHNICAL DATA S-350						
PHYSICAL									
Thickness	ASTM D-374	Micron	10	12	15	23	36	50	
Yield	SPTM	m ² /kg	71.4	59.5	47.6	31	19.8	14	
OPTICAL									
Haze (Max)	ASTM D-1003	%	3.0	3.5	3.5	3.5	4.0	4.0	
Total luminous transmittance	ASTM D-1003	%	85	85	85	83	81	81	
MECHANICAL									
Tensile strength (Min)	MD	ASTM D-882	Kg/cm ²	2000	2000	2000	2000	1900	1900
	TD	ASTM D-882	Kg/cm ²	1900	1900	1900	1900	1800	1800
Elongation (Min)	MD	ASTM D-882	%	90	90	90	90	100	100
	TD	ASTM D-882	%	90	90	90	90	90	90
Coefficient of friction (Side-A / B) (Max)	ST	ASTM D-1894	-	0.65	0.65	0.65	0.60	0.60	0.60
	DY	ASTM D-1894	-	0.60	0.60	0.60	0.55	0.55	0.55
THERMAL									
Shrinkage (MAX) (150°C / 30 min)	MD	ASTM D-1204	%	1-2	1-2	1-2	1-2	1-2	1-2
	TD	ASTM D-1204	%	1-2	1-2	1-2	1-2	1-2	1-2
SURFACE									
Wetting tension	ASTM D-2578	Dyne / cm	44-46	44-46	44-46	44-46	44-46	44-46	44-46
BARRIER									
WVTR (38°C & 90% RH) (Max)	ASTM F-1249-06	gm/m ² /day	55	45	38	27	22	18	
OTR (23°C & 0% RH) (Max)	ASTM D-3985-05	cc/m ² /day	139	115	92	72	52	32	

Note: Thickness other than mentioned above can be given on customer requirements.

SPTM: SUMILON POLYESTER TEST METHOD, MD: MACHINE DIRECTION, TD: TRANSVERSE DIRECTION

DISCLAIMER

The values given in this technical datasheet are typical performance data and are believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. Sumilon Polyester Films Limited suggests the customer to confirm these values and product compatibility prior to their use and the company offers neither guarantee nor accepts any responsibility for the fitness of the product for any particular use.